

# Korngrößenvergleich

## Makro-Körnungen

| FEPA | Micron ( $\mu$ ) | Diamant | Trizact | Schleifvlies | Schwämme  |
|------|------------------|---------|---------|--------------|-----------|
| 12   |                  |         |         |              |           |
| 16   |                  |         |         |              |           |
| 24   |                  |         |         |              |           |
| 36   | 538              |         |         |              |           |
| 40   | 425              |         |         |              |           |
| 50   |                  |         |         |              |           |
| 60   | 250              | D252    |         |              | Medium    |
| 80   | 180              |         |         | Coarse       |           |
| 100  | 150              |         |         |              | Fine      |
| 120  | 120              | D126    | D160    |              |           |
| 150  | 100              |         | D130    | Medium       |           |
| 180  | 80               |         | D100    |              | Superfine |
| 220  | 74               | D76     | D90     | Fine         | Ultrafine |

## Mikro-Körnungen

| FEPA   | Micron (μ) | Diamant | Trizact | Schleifvlies | Schwämme |
|--------|------------|---------|---------|--------------|----------|
| 240    | 60         |         | A80     |              |          |
| 280    | 50         |         | A65     |              |          |
| 320    | 45         |         | A60     | Very fine    |          |
| 360    | 40         | D/M46   |         |              |          |
| 400    |            |         | A45     | Super fine   |          |
| 500    | 30         |         | A40     |              |          |
| 600    |            |         | A30     |              |          |
| 800    | 20         | M25     |         | Ultra fine   |          |
| 1.000  | 15         |         | A20     |              |          |
| 1.200  |            |         | A16     |              |          |
| 1.500  | 12         |         |         |              |          |
| 1.800  | 9          | M10     |         |              |          |
| 2.000  |            |         | A6      |              |          |
| 5.000  | 5          |         |         |              |          |
| 8.000  | 3          |         |         |              |          |
| 11.000 | 2          | M3      |         |              |          |
| 14.000 | 1          |         |         |              |          |
| 50.000 | 0,5        |         |         |              |          |